High Efficiency of Degassing Mixer Microbubble Generator (MbG80-700~1200)

Characteristics

Nikkin

- Impeller rotates inside stoke and generate microbubble.
- Microbubble stays in molten longer time than that of conventional, it enables to high degassing performance.
- Microbubble generator doesn't make surface wave, so it decreases dross by used in combination with cover flux





Motor 0.4KW 200x680mm Impeller Stoke (silicon nitride) Φ100x700~1200mm



Microbubble Generating Part Impeller φ80 x 2pieces

Easy Installation in Small Space



▲ Installation Example

Impeller(700mm) appr. 10kg

appr. 42kg

appr. 52kg

Motor

Total

• Impeller isn't exposed and its head is small. You can set it in small space such as near immersion heater and gutter.



Microbubble Generator (Impeller rotates inside stoke, it reduce collision risk)



Conventional Mixer (Shaft move and may attack deposit and heater in furnace)

- Installation place: Holding furnace, LP furnace, Gutter. It prevents deposition of oxide inside furnace and tube heater.
- You can reduce degassing gas like Ar.If you would like to control degassing gas volume under 1litter/min, manometer is required separately.

Caution: In case molten contains lots of dross and inclusion, impeller may be broken. So we recommend flux treatment before the usage of microbubble generator.



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